



95 2-4-C With Teflon (92-826407A12)

**A** - Torque nut to 20 lb. ft. (27.1 N-m)

**B** - Torque nut until it seats [DO NOT exceed 120 lb. in. (13.6 N-m) of torque], then back off 1/4 turn.

19090

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710A20	SWIVEL BRACKET ASSEMBLY	1	(BLACK)	
1	1499	8710A21	SWIVEL BRACKET ASSEMBLY	1	(GRAY)	
2	25	33504	O-RING	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	26	87735	SEAL, Oil (LOWER)	1		
6	22	74036	FITTING, Grease	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER,	1		
9		814084F 1	BOTTOM YOKE	1	(BLACK-LONG-CARBON STEEL)	
9		814084F 2	BOTTOM YOKE	1	(GRAY-LONG-CARBON STEEL)	
9		826364F 1	BOTTOM YOKE	1	(BLACK-XL-STAINLESS STEEL)	
9		826364F 2	BOTTOM YOKE	1	(GRAY-XL-STAINLESS STEEL)	
10	53	67684	RETAINING RING	1		
11		99630 1	STRIKER PLATE	2		
12	13	58643	LOCKWASHER, (.375)	2		
13	11	46335	NUT, (.375-24)	2		
14	10	64014	SCREW, (.250-28 x .500)	2		
15		NSS	NOT SOLD SEPARATE, Decal-Sea	1		
16		821180A 6	TRIM SENDER	1		
17	10	852368	SCREW, (#10-24 x .750)	2		
18	13	26396	LOCKWASHER, (#10)	2		
19	12	89302	WASHER, (.203 x .406 x .040)	2		
20	17	67706A55	PIN, Swivel	1	(BLACK-LONG-CARBON STEEL)	
20	17	67706A56	SWIVEL PIN AND STEERING ARM	1	(GRAY-LONG-CARBON STEEL)	
20	17	826432A 2	SWIVEL PIN/STEERING ARM	1	(BLACK-XL-STAINLESS STEEL)	
20	17	826432A 3	SWIVEL PIN/STEERING ARM	1	(GRAY-XL-STAINLESS STEEL)	
21	10	816386	SCREW, (M12 x 190)	2		
22		824998	BUMPER	1		
23		816385 1	UPPER MOUNT	2		
24	12	815437	WASHER	2		
25	12	815436	WASHER	2		
26	11	90099	NUT	2		
27		813769	CLAMP	1		
28	10	818934 35	SCREW, (M8 x 35)	3		
29		92876A 1	STEERING LINK ASSEMBLY	1		
30	10	14000	SCREW, (.375-24 x 1.25)	1		
31	11	34863	NUT, (.375-24)	2		
32	12	37828	WASHER, (.390 x .625 x .062)	2		